FITTING INSTRUCTION

HY4549	HYUNDAI i30 5dr HATCHBACK (From 2017) Type Approval Number E11*55R01/06*11488*00

COMPONENTS

ITEM	QTY	DESCRIPTION
A	1	Towbar
B	1	Towbar Neck (ZCP2030)
B1	2	Spacer Blocks (ZMSB12.5)
C	2	Side Arms
Z	2	Captive Plates
EP	1	Electrical Mounting Bracket (ZM2505)

BOLT PACK

ITEM	QTY	DESCRIPTION
D	2	M16 x 50 Bolts, Nuts, SP Washers & Caps
E	2	M12 x 100 Bolts & Nyloc Nuts
F	6	M10 x 35 Bolts, Nuts & SP Washers
G	4	M10 x 35 x 1.25 Pitch Bolts & SP Washers
H	1	M12 Washer – 23mm O/D x 1.6mm Thick
I	4	M10 H/D Washers – 30mm O/D x 5mm Thick
J	4	M10 x 40 Bolts

FITTING PROCEDURE

⇒ **i30 Pre 2019 Models:** Lower rear exhaust silencer from its hangers. Remove the fixings securing the lower edge of bumper. Remove and discard central internal bumper support. Make an incision to the lower bumper edge as illustrated.

⇒ Locate the existing threaded fixings present in the outside wall of each chassis rail. Ensuring any underseal is first removed from the mounting faces, loosely attach side arms (C) using fine pitch bolts (G) with heavy duty washers (I) under the bolt heads.

⇒ Insert towbar (A) into bumper cavity and loosely attach to side arms (C) using bolts (F).

⇒ Loosely attach towbar neck (B) & electrical mounting bracket (EP) to towbar (A) using bolts (E), with 1 spacer block (B1) at each side of towbar neck (B). Use additional washer (H) over the slotted hole on item (EP). **Note:** Mount electrical plate to maximise ground clearance.

⇒ Ensuring all components are square and level, and that the towbar neck is positioned in its highest position, fully tighten all bolts. Raise & reattach exhaust silencer, & replace lower bumper fixings.

⇒ **i30 2019 Onwards Models:** These vehicles are not provided with the captive nuts in the rear chassis.

⇒ Remove rear light clusters (2x10mm nuts on inboard edge of each, hidden behind plastic caps. Pull rearward & disconnect harness).

⇒ Remove bumper (1x plastic screw & 1x push-in clip in each light cluster area, 4x plastic screws along the edge of each wheelarch, 3x plastic push-in clips securing undertrays to the bumper edge, 2x 12mm bolts around the end of each chassis rail securing the bumper impact beam to the rear panel. Disconnect wiring functions. Lift bumper and bumper impact beam from vehicle.

⇒ Insert captive nut plates (Z) into the ends of each chassis rail and align with the existing holes provided in the outside wall and loosely attach plates (C) using bolts (J) with washers (I).

⇒ Continue towbar installation in accordance with the fitting instructions.

⇒ Refit bumper impact beam, bumper, and rear light clusters

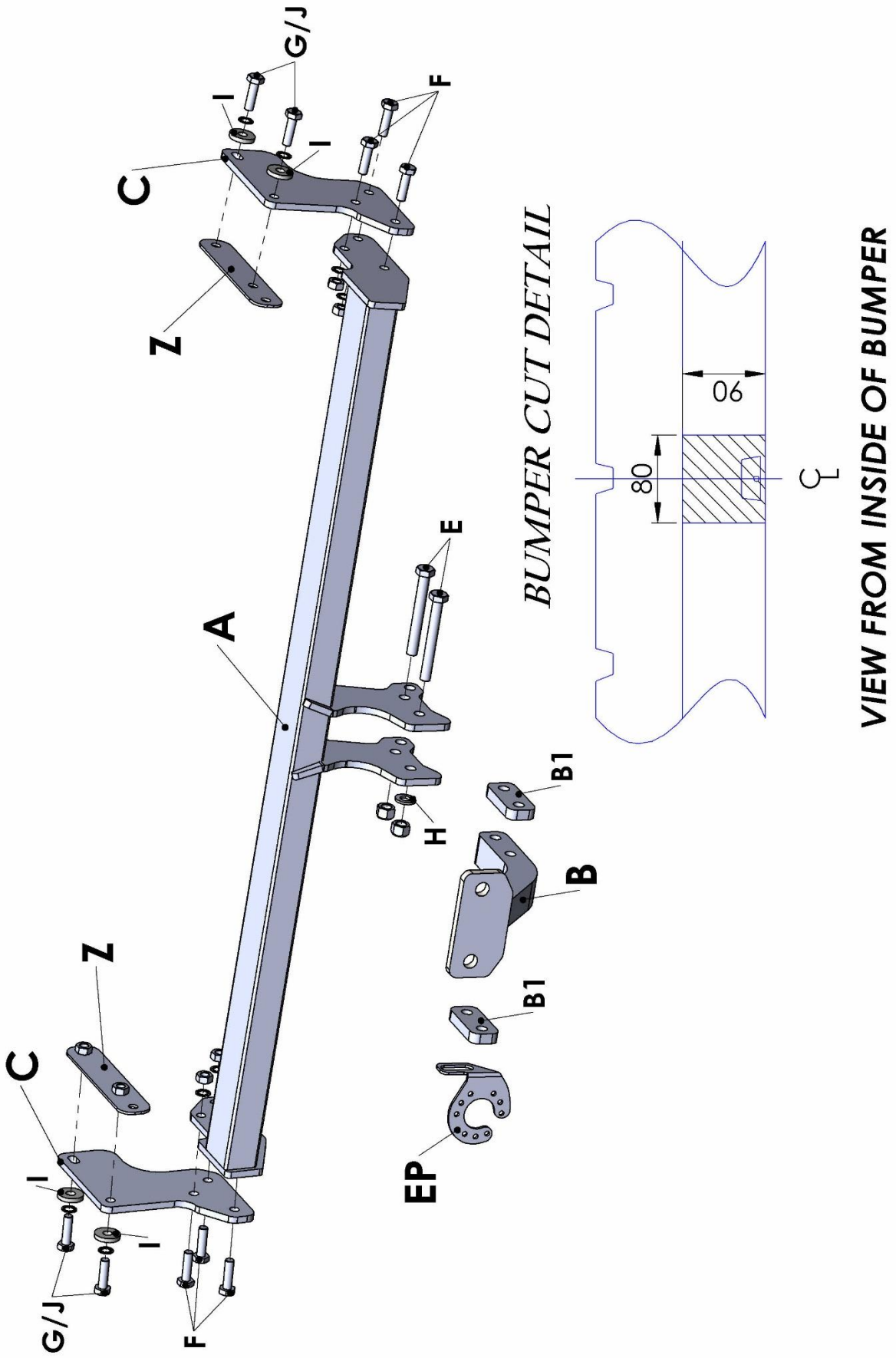
TIGHTEN ALL BOLTS USING THE FOLLOWING TORQUE SETTINGS

ISO Coarse Pitch: M8=25Nm, M10=51Nm, M12=92Nm, M14=140Nm, M16=215Nm **ISO Fine Pitch:** M8=28Nm, M10=54Nm, M12=96Nm, M14=150Nm

THE VEHICLE MANUFACTURER'S SPECIFICATION FOR THE TRAILER WEIGHT AND NOSE LOAD LIMITS MUST BE OBSERVED.

FITTING INSTRUCTION

FITTING DIAGRAM



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IMPORTANT PRODUCT INFORMATION & GUARANTEE

(TO BE RETAINED WITH THE VEHICLE AND PASSED TO SUBSEQUENT OWNERS)

Thank you for purchasing a PCT Automotive product. Please read the following information carefully before fitting or using your PCT Automotive product.

GUARANTEE

We shall free of charge either repair or at our option replace defective goods where the defects appear

i. if the goods are a towbar manufactured by us, during the economic lifetime of the vehicle it was first fitted to
ii. in the case of all other products manufactured by us, within 3 years following the date of your order
iii. in the case of a product not manufactured by us, we will pass on any warranty offered to us by the manufacturer of that product or component

PROVIDED THAT (in each case) such defects shall be found to our reasonable satisfaction to have arisen substantially from our faulty design, workmanship or materials and have not arisen by reason of a failure to follow our instructions (whether written or oral), any modification, misuse, neglect or interference with the installation, any damage or abuse to the goods or vehicle by impact or vandalism or by a failure to carry out reasonable inspection, maintenance and/or adjustment. At all times, the above guarantee is subject to our standard terms and conditions of sale a copy of which is available upon request from our offices.

TOWING LIMITS

Our towbars have been designed for towing up to the vehicle manufacturer's maximum recommended trailer weight and nose load limits for your model. Towing with gross weights above that recommended at any time will invalidate the guarantee and cancel any liability for damage. Towing a twin axle trailer, towing over rough ground or using a bicycle/motorcycle carrier, etc, exerts extreme loads on to a towbar and extra care should be taken in these situations not to exceed the vehicle manufacturer's maximum recommended limits.

PRODUCT IDENTIFICATION MARK

Your product carries a product identification mark. This mark carries important product and batch code information and if the product is type approved it also carries the type approval details which are required by law. Under no circumstances should this mark be defaced, removed or damaged.

INSTALLATION, INSPECTION, MAINTENANCE AND ADJUSTMENT

GENERAL INSTALLATION

⇒ All products should only be fitted by competent persons. Electrical products must only be fitted by an experienced auto-electrician.
⇒ Read the product fitting instructions carefully and check all components are included in the fitting kit before commencing installation.
⇒ Check vehicle for corrosion and/or accident damage. Towbars should not be fitted to any vehicle suffering from corrosion or accident damage or which is not in a roadworthy condition.
⇒ Clean off all road dirt, underseal and sound deadening mastic where parts are to fit to ensure correct seating of all components.
⇒ Bumper cut information is given as a guide only. Variations in models may occur therefore the fitter should always check that the bumper cut is necessary and of the correct size and shape before commencing with the cut.
⇒ All drilling swarf should be removed from the vehicle and all holes drilled in the vehicle should be treated with an appropriate rust inhibitor.
⇒ Do not fully tighten bolts before towbar is completely fitted unless instructed to do so in the fitting instruction, this will allow some variances to be overcome before final tightening of bolts.

PAINT & CORROSION

Towbars manufactured by PCT Automotive undergo a phosphate chemical pre-treatment prior to a finishing coat being applied. For long lasting good looks and in order to prevent corrosion the towbar should be regularly inspected for paint damage and wherever necessary re-painted in an appropriate finishing paint or underseal. The vehicle should also be regularly checked for any corrosion that could affect the towbar installation. Towbars should not be used on any vehicle suffering from corrosion that could affect the towbar installation.

BOLTS

All towbar fixing bolts should be checked initially after the first 300 towing miles, or the initial 500 miles of driving uncoupled, and then every 3,000 towing miles or to coincide with the vehicle manufacturer's recommended service intervals, whichever is the sooner. All towbar fixing bolts should be tightened using an appropriate torque wrench to the settings specified in the towbar fitting instruction.

ELECTRICAL INSTALLATION, TEST/COMMISSIONING AND MAINTENANCE

Failure to comply with the following instructions may cause damage to the towing vehicle's wiring loom and/or towing electrics installation.

Where displacement tap connectors e.g. Scotchloks, are the preferred method of connection, always use the correct colour coded tap connector for the size of cable to which it is to be connected. All towing relays and modules manufactured by PCT Automotive have cabling with a copper cross-sectional area in the range 0.5mm^2 to 1mm^2.

After installation of the 12N/12S/13Pin sockets, prior to testing, a water displacement agent e.g. WD40 should be applied into the rear connection void through the water drain hole at the bottom of the sockets and also into the front pins under the socket flap. This socket maintenance should be carried out at least twice a year in the spring and autumn.

The towing electrics test procedure must be undertaken with the engine running. If any of the towing relays fail to function correctly, with the engine running and no other vehicle electrical systems turned on, check that the voltage across the vehicle's battery is between 13V and 14V approx, if this voltage is not correct, check the condition of the vehicle's battery/alternator.

Always ensure that the trailer/caravan/lighting board's own electrical systems are installed and functioning correctly before coupling to the vehicle's 12N/12S/13Pin sockets.

Every six months (spring and autumn recommended) the battery and alternator of the vehicle should be checked to determine correct electrical functioning. All connections of the electrical installation including the earth should be checked for mechanical soundness and electrical quality. Plugs, sockets, relays and fixings should be checked for water ingress, mechanical soundness, electrical quality and general wear and tear.

Please complete the following information to validate the guarantee and for future reference.

VEHICLE OWNER NAME & ADDRESS:

VEHICLE MAKE & MODEL:

VEHICLE REGISTRATION NUMBER:

FITTER NAME & ADDRESS:

DATE TOWBAR FITTED:

If you have any comments or suggestions about the PCT Automotive product fitted to your vehicle, please address them to PCT Automotive Limited, New Street, Holbrook Industrial Estate, Sheffield S20 3GH or email techsupport@pctautomotive.com
Your comments will help us in our aim to continually upgrade our products to meet the high standards expected by our customers.

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